## PATENT ABSTRACTS OF JAPAN

(11)Publication number:

2000-030742

(43)Date of publication of application: 28.01.2000

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(51)Int.CI.

HO1M 10/40

HO1M 2/16 HO1M 4/02

(21)Application number: 10-195900

(71)Applicant: ASAHI CHEM IND CO LTD

(22)Date of filing:

10,07.1998

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#### (54) LITHIUM-ION SECONDARY BATTERY ELEMENT

### (57)Abstract:

PROBLEM TO BE SOLVED: To increase electrode utilization efficiency, etc., and decrease the rate of short-circuiting, by making up a separator out of a gel electrolyte containing a cross-linked polyvinyliden fluoride, etc., and causing the lengths of confronting sides of the separator, negative-electrode and positive-electrode active material layers, etc., to be expressed by specific relationships. SOLUTION: The lengths of confronting sides of a separator, a negative-electrode active material layer, a positive-electrode active material layer, and positive and negative electrode collectors, are expressed by expression I (where, W means two sides confronting each other, Wm is the length of the positive and negative electrode collectors. Ws is the length of the separator, Wc is the length of the negative-electrode active material layer, and Wa is the length of the positive-electrode active material layer), and expression [] (where, L. means two sides confronting each other and normal to the W, Lm is the length of the positive and negative electrode collectors. Ls is the length of the separator. La is the length of the positive-electrode active material layer, and Wc is the length of the negative-electrode active material layer. The lengths of the positive and negative

$$Wm \ge W \le \ge W c \ge Wa$$

$$Lm=Ls=Le$$

electrode collectors equal to each other.). The separator is made up of a gel electrolyte including a crosslinked polyvinyliden fluoride and/or a vinyliden fluoride copolymer, and their mixture.

(19)日本国特許庁 (JP)

# (12)公開特許公報 (A)

## (11)特許出願公開番号 特開2000-30742

(P2000-30742A)

(43)公開日 平成12年1月28日(2000.1.28)

(51) Int. C1. '	微別記号	F I		テマコート' (参考)
		H01M 10/40	_	5H014
2/16			В	5H021
4/02		2/16	· ·	5H029
1,02		4/02	В	
		審査請求	未請求 請求項の数 6	OL、(全9頁)
(21) 出顧番号	<b>特顧平10-195900</b>	(71) 出願人 000000033		
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## (64) 【発明の名称】リチウムイオン二次電池要素

### (57)【要約】

【課題】 電極の利用効率およびパッキング効率が高く、しかも無絡率が低いリチウムイオン二次電池およびこれらの製造方法の提供。

【解決手段】 架橋したポリフッ化ビニリデンまたは、フッ化ビニリデン共革合体を含む電解質をセパレータとして電極シートと積層一体化し、その後電極姿面に形成した絶縁層部分で切断した電池要素を積層してなるリチウムイオン二次電池。